



我们的文化: 拼搏、学习、创新、梦想, 成为更好的自己!
Our culture: Struggle, learn, innovate, dearm, and achieve
a better of ourselves!

多层共挤吹膜生产线
MULTILAYER COEXTRUSION BLOWN
FILM PRODUCTION LINE



重包装袋 | 五层POD膜
FFS | POD FILM



广东巴斯特科技股份有限公司
GUANGDONG BAST EXTRUTECH CO., LTD

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广东巴斯特科技股份有限公司
GUANGDONG BAST EXTRUTECH CO., LTD

公司简介 Company Profile

拼搏 学习 创新 梦想



我司现提供以下产品及服务

1. 多层共挤吹膜生产线，幅宽1200-2500mm；
2. FFS多层共挤重袋包装膜生产线，幅宽800mm；
3. 提供配套单机，零配件及技术改造升级，售后服务等；
4. 挤出涂复(淋膜)生产线；
5. CPP/CPE薄膜生产线
6. HDPE/PPR/PERT管材挤出生产线；

Products and Service Scope Including:

1. Multilayer co-extrusion blow film production line, film width 1200-2500mm.
2. FFS multi-layer coextrusion packaging film production line, width 800mm
3. Provide single equipment, spare parts, technical transformation and upgrading, after-sales service, etc
4. Lamination (coating) production line
5. CPP/CPE film production line
6. HDPE/PPR/PERT pipe extrusion production line

生产线应用 Production line application

型号Model	BET-800-5	BET-2500-5	GET-1800-5
应用 Application	重包装袋膜 Heavy packaging film	冷拉伸套管膜 stretch hood	冷拉伸套管膜 stretch hood
适合原料 Suitable raw material	MLLDPE,HDPE,LDPE,LLDPE	MLLDPE,HDPE,LDPE,LLDPE,EVA	MLLDPE,HDPE,LDPE,LLDPE,EVA



产品展示

2500MM全自动收卷机
2500MM-AutoLoad Winder



2500MM水平旋转牵引系统
2500MM-Horizontal Rotary Haul-off System



800MM主操作屏幕
800MM Main Operation Screen



800MM全自动收卷机
800MM-AutoLoad Winder



800 五层共挤重袋生产线

800 FIVE-LAYER FFS LINE

特点/Features:

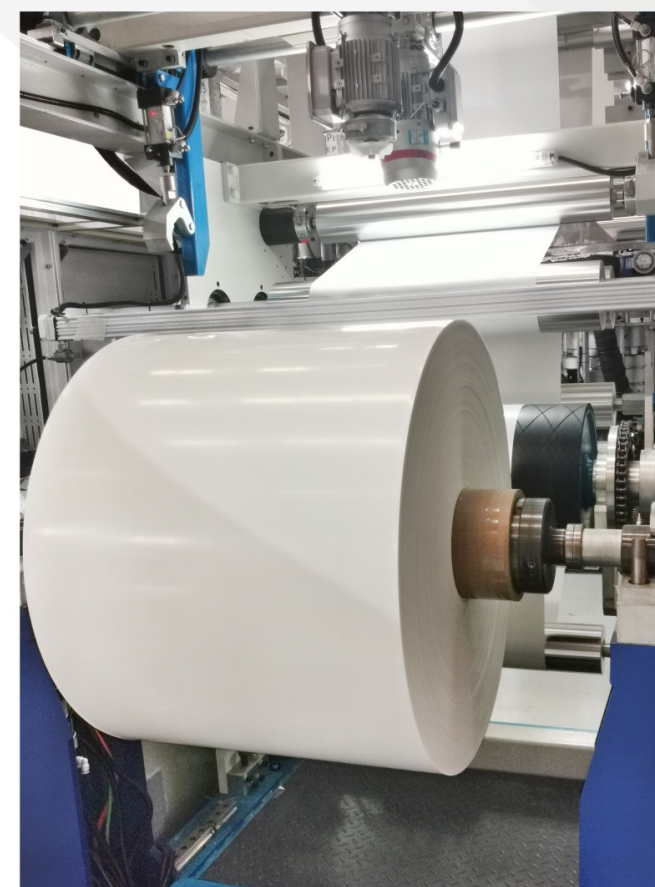
- 5层重袋技术具有厚的芯层和更薄的表层，以及次表层在不同层引入特定的功能，通过多余的层数来增加设备的可调节性和制品的多样性。并在此基础上，大幅度提高设备的整体产量，更加符合当代社会发展的需求。

Features:

- The 5-layer heavy bag technology has a thick core layer and thinner surface layer, and the sub surface layer introduces specific functions in different layers to increase the adjustability of equipment and the diversity of products through the number of redundant layers. On this basis, the overall output of the equipment will be greatly increased, which is more in line with the high-speed demand of contemporary social development.

800 五层共挤重袋生产线 800 FIVE-LAYER FFS LINE

型号Model	FFS-800-5	
应用Application	重包装袋 Heavy duty shipping sacks	
层比例Film layer	1/2/4/2/1	
最大幅宽 Max film width	700mm	
薄膜厚度Film thickness	±2-4%@2Sigma	
最大产量 Max production	350kg/h	
吨能耗Ton energy consumption	约320kwh/t	
适合原料Suitable raw material	MLLDPE,HDPE,LDPE,LLDPE	
人机界面&PLC Panel &PLC	15/19"HMI & Siemens S-7 1200 SIMATIC	
挤出机Extruder	55/55/75/55/55	
模具Die	MR180-5 180mm五层共挤非旋转IBC模头 5-layer non-rotating die system with IBC	
风环Air ring	AutoKu3 180三风唇自动风环 AutoKu3 180 perforated chimney triple lip air ring	
稳泡架Bubble cage	K500稳泡架 KA500辅助稳泡架 K500 Foam stabilizer, KA500 Auxiliary foam stabilizer	
水平旋转Horizontal oscillating	Hn800 & PN800 水平旋转牵引系统 HN800 & PN800 Horizontal oscillating haul-off system	
收卷机 Winder	纠偏装置 Guide system W800全自动收卷机 W800 Autoload winder	机械速度80-100m/min Winder Speed 80-100m/min 最大卷径1500mm Max winding diameter 1500mm
米重 weighing	间歇式自动称重系统 Batch-type automatic weighing system	
塔架 Tower	钢结构焊接塔架 Steel structure welding tower	



多层共挤吹膜生产线

MULTI-LAYER CO-EXTRUSION BLOWN FILM LINE

特点/Features:

- 5层共挤POD生产线可以有效解决现有技术存在的不足，可实现更多原材料的使用投入，混合配置多种原材料，在这前提下完成对企业生产多样化制品的生产要求，更是满足对降低贵重原材料的投入，降低单面积下膜的成本等实际需求，另外多层结构对产能提升增加了更多的可能性，设备的高产量展示出的优异性更加显著，也从而大大增加了企业的提效降本的空间。

Features:

- The 5-layer co-extrusion POD production line can effectively solve the shortcomings of the existing technology, realize the use and investment of more raw materials, mix and configure a variety of raw materials, complete the production requirements for enterprises to produce diversified products, and meet the actual needs of reducing the investment of valuable raw materials and reducing the cost of single area film, In addition, the multi-layer structure increases the possibility of capacity improvement, and the high output of equipment shows more remarkable excellence, which greatly increases the space for enterprises to improve efficiency and reduce cost.



2500 五层POD吹膜生产线 2500 FIVE-LAYER POD BLOWN FILM LINE

型号Model	BF-2500-5	BF-1800-5
应用Application	冷拉伸套管膜, 收缩膜 Stretch, hood, collation shrink	层压, 薄膜, 胶合收缩, 表面保护 Lamination, film, collation shrink, surface
膜比例Membrane proportion	1/2/4/2/1, 3/3/8/3/3	1/2/4/2/1
最大薄膜宽度 Max film width	2300mm	1600mm
薄膜厚度Film thickness	±4-8%	±4-8%
折幅偏差 Layflat tolerance	±3 mm 配IBC折幅控制 ±3 mm with IBC control	±3 mm 配IBC折幅控制 ±3 mm with IBC control
最大挤出量 Max extrusion	600kg/h	550kg/h
吨能耗Ton energy consumption	约380kwh/t About 380kwh/t	约380kwh/t About 380kwh/t
适合原料Suitable raw material	MLLDPE, LDPE, LLDPE, HDPE	MLLDPE, HDPE, LDPE, LLDPE
屏幕&PLC Panel &PLC	15/19"HMI & Siemens & Siemens S-7 1200 SIMATIC	15/19"HMI & Siemens & Siemens S-7 1200 SIMATIC
挤出机Extruder	60/75/90/75/60	60/60/75/60/60
模具Die	MR 500-5, 500 mm 五层共挤非旋转IBC模头 5-layer non-rotating die system with IBC	MR 400-5, 400mm 五层共挤非旋转IBC模头 5-layer non-rotating die system with IBC
风环Air ring	AutoKu3 500三层唇自动风环 AutoKu3 500 perforated chimney triple lip air ring	AutoKu3 400三层唇自动风环 AutoKu3 400 perforated chimney triple lip air ring
稳泡架Bubble cage	K500稳泡架 KA500辅助稳泡架 K500 Foam stabilizer, KA500 Auxiliary foam stabilizer	K500稳泡架 KA500辅助稳泡架 K500 Foam stabilizer, KA500 Auxiliary foam stabilizer
水平旋转Horizontal oscillating	Hn2500 & PN2500 水平旋转牵引系统 2500MM Horizontal oscillating haul-off system	Hn1800 & PN1800 水平旋转牵引系统 1800MM oscillating haul-off system
收卷机 Winder	纠偏装置 Guide system W2500 全自动中心表面收卷机 W2500 Autoload Winder 机械速度100m/min Winder Speed 100m/min 最大卷径1000mm Max winding diameter 1000mm	纠偏装置 Guide system W1800 全自动中心表面收卷机 W1800 Autoload Winder 机械速度100m/min Winder Speed 100m/min 最大卷径1000mm Max winding diameter 1000mm
米重 weighing	间歇式自动称重系统 Batch-type automatic weighing system	间歇式自动称重系统 Batch-type automatic weighing system
塔架 Tower	钢结构焊接塔架 Steel structure welding tower	钢结构焊接塔架 Steel structure welding tower

